

CERMIJOINT 2-10 HRC

CEMENT BASED, HIGH PERFORMANCE, CHEMICAL RESISTANCE, ELASTIC, HYGIENIC JOINT FILLER



Gray



White

- *Improved chemical resistance*
- *Proven bacteria resistance*
- *High abrasion and crack resistance*



- *High resistance to thermal shocks and surface movements*
- *Fast setting and non-collapsing*
- *High water repellency*

PRODUCT INFORMATION

WHERE TO USE

- With its high water repellent feature, it can be used in pools, water tanks, Turkish baths, etc. in wet areas,
- In industrial areas that require chemical resistance against solvents, weak acids and bases,
- In salty and sulfated water tanks,
- Underfloor heating, terrace, shopping mall, hotel, etc. on rough terrain,
- Ideal for grouting applications between 2-10 mm of coating materials such as porcelain ceramic, granite ceramic, natural stone, ceramic, cotto, marble, glass mosaic etc.

GENERAL FEATURES

Structure: High quality cement, elasticity powder product containing additives, silicone, thin filler and water repellent

Color : White and Gray

Density: $1.40 \pm 0,05 \text{ gr/cm}^3$

TECHNICAL CHARACTERISTICS

Water absorption (after 30 minutes): $\leq 2 \text{ g}$

Water absorption (after 240 minutes): $\leq 5 \text{ g}$

Moisture resistance: Perfect

Alkali resistance: Perfect

Acid resistance: good (for $\text{Ph} > 3$ acids)

Temperature resistance: $-40 \text{ }^\circ\text{C} - +80 \text{ }^\circ\text{C}$

Flexural strength: $\geq 2.5 \text{ MPa (N/mm}^2\text{)}$

Flexural strength (freeze-thaw): $\geq 2.5 \text{ MPa (N/mm}^2\text{)}$

Compressive strength: $\geq 15 \text{ MPa (N/mm}^2\text{)}$

Compressive strength (freeze-thaw): $\geq 15 \text{ MPa (N/mm}^2\text{)}$

Abrasion resistance: $\leq 1000 \text{ mm}^3$

Shrinkage value: $\leq 2 \text{ mm/m}$

(*) These values are results of laboratory tests and they are performance values recorded 28 days after the finished applications. The values may vary because of different site conditions

PACKAGING

- 15 kg plastic bucket

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STANDARDS AND DOCUMENTS

- EN 13888 / CG2 WA class
- G
- Public works pos. No. : 10.300.2232

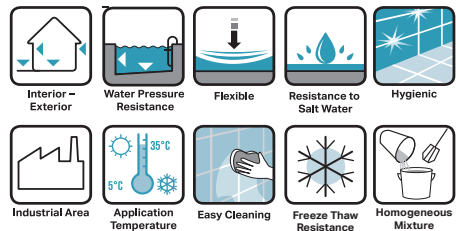
CONSUMPTION

According to Joint Width
Approximate Consumption (gr/m²)

Tile Dimensions (cm)	Tile Thickness (mm)	2 mm	3 mm	5 mm	8 mm
10x10	6	400	600	950	1525
20x20	8	275	400	650	1050
30x30	8	175	250	400	650
30x60	8	140	200	325	525
45x45	8	125	180	300	480
60x60	9	100	150	250	400
60x120	9	80	120	190	310

STORAGE

- Moisture-free, dry and protected against external weather conditions should be stocked in warehouses.
- Shelf life is 1 year under appropriate storage conditions.
- Opened packages should be kept tightly closed.



APPLICATION

APPLICATION PROCEDURE

- Mixing ratio:** 3.3-3.6 lt water for 15 kg package
- Time to use the mixture (pot life):** Maximum 45 minutes
- Application temperature:** +5 °C - +35 °C
- Recommended joint width:** 2-10 mm
- Jointing time:** also specified in the type of adhesive used
- Opening time:** 3 hours

SUBSTRATE PREPARATION

- Joint gaps are made of residues preventing adhesion, must be clean, completely empty and smooth.
- After the adhesive application, the recommended waiting time does not pass, grouting should not be applied.
- Joint gaps in highly absorbent ceramics, in high air temperature or in extremely windy environments should be moistened with clean water before application.

APPLICATION

- 15 kg of **CERMIJOINT 2-10 HRC** should be added to 3.3-3.6 liters (22-24%) clean water slowly and mixed with a low-speed mixer until homogeneous.
- Let the mixture rest for 5 minutes, then apply. It is mixed again for 1-2 minutes before starting.
- The prepared mortar will not flow when it is taken on the trowel should be in consistency.
- The prepared **CERMIJOINT 2-10 HRC** should be spread on the surface and circular parallel and diagonal joint trowel with rubber sole joint gaps should be filled completely with movements. If the application is made only with parallel movements, the joint filler separation, deterioration and roughening on the surface of the material visible.
- The joint filling process should be continued in the same direction in which it was started. Excess filling joint mortar should be peeled off the surface and cleaned.
- Let the joint filler material dry and the surface when it starts to dull, under normal conditions after 10-15 minutes, the residues on the surface are cleaned with a damp sponge. It should be cleaned using circular movements.
- Before the time of the cleaning process, dirty or excessive done with a wet sponge; dusting on the surface of the product, moire, color fluctuation, pinhole or collapse may cause such problems.



RECOMMENDATIONS

- All tools used after the application should be washed with water.
- Jointed surfaces should be protected from sunlight, frost and rain for at least 24 hours.
- Before applying with highly absorbent, porous or stain sensitive coating materials, a preliminary test should be made and necessary precautions should be taken against staining.
- For detailed information about the chemical resistance of the product in industrial flooring applications, please contact Koramic Technical Services Department.
- It should not be applied on frost-hazardous or corroded surfaces, under direct sun and in strong windy environments.
- Be very careful to add water to the product at the specified rate. Adding more or less water than specified may cause problems such as color fluctuation, cracking, dusting.
- If joint application is to be made in very hot, dry or windy weather, it is recommended to moisten the surface after 1-2 hours. This process will increase the final strength of the product.
- Products with petrification detected after opening should not be used.
- In applications to be made in large areas, necessary expansion joints should be left considering the thermal stress and mechanical loads that may occur on the ground. It should be filled with **CERMITHANE** sealant or **CERMITAPE FPO** expansion profiles.

SAFETY INSTRUCTIONS

- It should not be inhaled, and eye contact should be avoided.
- It is recommended to use appropriate work equipment (gloves, goggles, mask, knee pads, etc.) during application of the product.
- For more detailed information please read the Material Safety Data Sheet (MSDS)

Note: Technical values and application instructions are valid under ambient temperature of 23°C with relative humidity 50% and they are the results of our tests and experience in accordance with international standards. Our company is not responsible for any errors that may occur if the instructions and recommendations specified in the technical data sheets are not followed.

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Head Office
Koramic Yapı Kimyasalları San. Tic. A.Ş.
E-5 Karayolu Üzeri, Sıfı Mah. Hükümet Cad.
Tuzla 34941 İstanbul / TÜRKİYE
Phone: +90.216.423 34 33 • Fax: +90.216.423 53 63

Bozüyük Factory
Bozüyük Organize San. Böl. 10. Cad.
106 Ada / 5 Parsel No: 3 Bozüyük - BİLEÇİK / TÜRKİYE
Phone: +90.228.314 63 00
Fax: +90.228.314 63 00

Tarsus Factory
Huzurkent Tarsus Organize Sanayi Bölgesi
13. Cadde No: 10 Tarsus - MERSİN / TÜRKİYE
Phone: +90.324.676 40 41-676 42 32-676 44 49
Fax: +90.324.676 40 47