# **CERMIGROUT EP 3C**

## EPOXY BASED, 3-COMPONENT, SOLVENT-FREE, CHEMICAL RESISTANT GROUT AND ANCHORAGE MORTAR.





- High corrosion and chemical resistance
- No shrinkage
- High adhesion strength

#### • High initial and ultimate strength

- High abrasion resistance
- Easy to apply

# **PRODUCT INFORMATION**

#### WHERE TO USE

•Repair of difficult surfaces such as airstrips, tunnels, bridges, factories, etc,

•Assembly of rail, steel, prefabricated structural elements

• Fixing of industrial machines such as turbines, generators, compressors etc.

• High resistance to vibration, heavy vehicle-load traffic

#### **GENERAL FEATURES**

Material structure	: Mixture of epoxy resin and
	special graded aggregate
Colour	: Dark Brown (A+B+C)
Density	: Component A 1.10±0.10 gr/cm
	Component B 1.00±0.10 gr/cm
	Component C 1.90±0.10 gr/cm <sup>3</sup>
Mixture Density	: 1.80±0.10 gr/cm <sup>3</sup>

Mixture Density

Compressive Strength	: 1 day ≥ 80 MPa
(TS EN 12190)	14 days, 80-100 MPa
Tensile Strength in Bending	: 1 day ≥ 30 MPa
(TS EN 12190)	14 days 30-40 MPa
Adhesion Strength	
Concrete slab ≥ 2.0 MPa (EN 1	542)
Metal plate ~15 - 20 MPa (EN	1542-EN 12188)
Pot Life	: ~ 30 minutes (20-25°C)

(\*) These values are obtained as a result of laboratory tests and are the performance values of the finished applications after 28 days. Values may vary due to differences in the construction site environment.

#### **STANDARDS AND DOCUMENTS**

•EN 1504-3

### PACKAGING

•15 kg (2 kg + 1 kg + 12 kg) sets

#### **CONSUMPTION**

•1.90-2.10 kg/m<sup>2</sup> (1 mm thickness)

#### **STORAGE**

·Moisture-free, dry and protected against external weather conditions should be stocked in warehouses.

- •Shelf life is 1 year under appropriate storage conditions.
- •Opened packages should be kept tightly closed.





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# APPLICATION

#### **APPLICATION PROCEDURE**

**Mixing ratio:** Component A : Component B : Component C = 2: 1: 12 by weight

Application temperature: +5 °C min.; +35 °C max. Application Thickness: Min: 12 mm-Max: 50 mm

#### APPLICATION

Firstly, components A and B are mixed until a homogeneous mixture is obtained. Then, component C is added to this mixture and mixed with a high speed drill.
The material mixture is rested for 5 minutes and then mixed again for 2 minutes.

#### RECOMMENDATIONS

• Do not apply on frost hazardous or overheated surfaces, in direct sunlight or in high winds.

• Opened components A and B must be closed immediately after use.

•CERMIGROUT EP 3C should not be diluted with solvent.

•For anchoring applications, the hole diameter should be at least 7mm ( $\phi$  + 7mm) larger than the anchor diameter for vertical holes.

#### **SAFETY INSRUCTIONS**

• Do not inhale, avoid contact with skin and eyes.

•It is recommended to use appropriate work equipment (gloves, goggles, mask, knee pads, etc.) during product application.

• Please read the Material Safety Data Sheet (MSDS) for more detailed safety information.

#### SUBSTRATE PREPARATION

•Application surfaces must be free from dust, dirt, oil, etc. and must be dry, smooth and sound.

•Concrete must have sufficient strength.

Note: Technical values and application instructions are valid under ambient temperature of 23°C with relative humidity 50% and they are the results of our tests and experience in accordance with international standards. Our company is not responsible for any errors that may occur if the instructions and recommendations specified in the technical data sheets are not followed.

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