

CERMIPLUS XL

**CEMENT-BASED HIGH PERFORMANCE,
NO-SLIP, EXTENDED WORKING TIME,
CLASS S2 VERY ELASTIC ADHESIVE MORTAR**



Grey



White



- **Strong bonding performance of large sized coating materials.**
- **Capability of laying ceramic from top to bottom without slipping**
- **Easy trowelling**

- **Excellent resistance to thermal shocks and surface movements with its high flexibility**
- **Strong bonding to difficult surfaces**
- **Long working time**

PRODUCT INFORMATION

WHERE TO USE

- In applications such as porcelain tile, granite ceramic, marble etc. on exterior facades.
- Cold storage, terrace, etc. in areas with high temperature changes
- In floor applications that are exposed to heavy pedestrian-load traffic such as hospitals, etc.
- In wet areas such as pools, water tanks, etc.
- Ceramic, granite to be made on difficult surfaces such as paint, plaster, ceramic, granite ceramic, etc. in ceramic applications.



GENERAL FEATURES

Nature	: Powder product containing high quality cement, filler and performance-enhancing polymer additives.
Colour	: Grey / White
Density	: $1.3 \pm 0.05 \text{ g/cm}^3$

TECHNICAL CHARACTERISTICS (*)

Tensile strength

- Initial (after 28 days)	: $\geq 1 \text{ Mpa (N/mm}^2\text{)}$
- After heat ageing	: $\geq 1 \text{ Mpa (N/mm}^2\text{)}$
- After water ageing	: $\geq 1 \text{ Mpa (N/mm}^2\text{)}$
- After freeze-thaw cycle	: $\geq 1 \text{ Mpa (N/mm}^2\text{)}$
- Open time (after 30 minutes)	: $\geq 0.5 \text{ Mpa (N/mm}^2\text{)}$

Shear : $\leq 0.5 \text{ mm}$

Flexibility : $5 \text{ mm} \leq \text{S2 (Very good)}$

Temperature resistance : $-40^\circ\text{C} - +80^\circ\text{C}$

Fire resistance class : A1 (TS EN 13501 – 1)

(*)These values are results of laboratory tests and they are performance values recorded 28 days after the finished applications. The values may vary because of different site conditions.

CONSUMPTION

• 5-8 kg/m² in average

STANDARDS AND DOCUMENTS

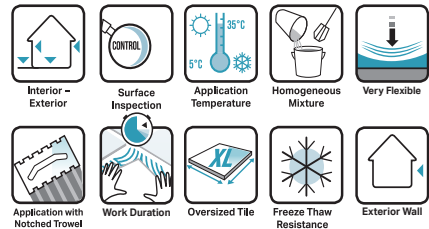
- 12004-1/C2TE, S2 class
- CE
- Public works pos. No. : 04.380/009

PACKAGING

- In kraft bags, 25 kg, (48 pcs / 1200 kg per palette)

STORAGE

- Maximum 10 kraft bags can be stacked on each other.
- It should be stored in moisture-free, dry warehouses which are well-protected against external weather conditions.
- Shelf life is 1 year under appropriate storage conditions.
- Opened packages should be stored as tightly sealed.



CERMIPLUS

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APPLICATION

APPLICATION PROCEDURE

Mixture ratio: 5.5 – 6.5 l water for 25 kg powder product

Time allowance for working

and tile correction: 30 minutes

Time for use of mixture (Pot life): 3 hours

Application temperature: +5 °C - +35 °C

Time for foot traffic: minimum 24 hours

Pointing time: after minimum 24 hours

SUBSTRATE PREPARATION

- The application surfaces must be free from dust, dirt, oil, etc. and must be dry, smooth and sound.
- Surfaces with high absorbency should be primed with **CERMIFILM** prior to application.
- Overheated surfaces exposed to direct sunlight should be moisturized before application.
- Any surface defects, cracks and holes should be corrected and repaired with **CERMIMORTAR**, **CERMIREP** repair mortars or **CERMIFFLOOR** levelling screeds. Surface corrections up to 5mm vertically and 7mm horizontally can be made with **CERMIPLUS XL**.
- Glossy surfaces such as ceramic, exposed concrete etc. should be primed with **CERMIFILM PLUS** or **CERMIFILM PLUS BETON** prior to application.

APPLICATION

- Slowly add 25 kg of **CERMIPLUS XL** to 5.5 - 6.5 l (22-26%) of clean water and mix with a low-speed mixer until it becomes homogenous and free of lumps.
- Allow the mixture to rest for 5 minutes, then stir again for 1-2 minutes prior to application.
- When prepared, the mortar should have a consistency that will not flow when taken on the trowel.
- After **CERMIPLUS XL** is applied to the surface with a toothed steel trowel selected in accordance with the tile size, it should be trowelled to obtain a smooth adhesion surface.
- The working time of **CERMIPLUS XL** is 30 minutes. However, under different ambient conditions (e.g. low/high temperature, humidity, wind, etc.) the working time may be shorter or longer. For this reason, care should be taken to ensure that the adhesive does not form a film-crust on the surface during application and any film, if any, should be scraped off.
- In order for the adhesion to be firm and the adhesive to be fully spread on the back of the tile, the tile should be lightly tamped by using a rubber mallet.
- The prepared mixture should be consumed within 3 hours.

•For coating materials larger than 40x40 cm, a combined adhesion method (i.e. adhesive application both on the surface and on the back of the tile) should be used. Consumption may increase by 30-50% approximately.

•Proceed to the process of grouting at least 24 hours after the adhesion process.

RECOMMENDATIONS

- After application, wash all tools you used with water and remove off any mortar residues left on the surface with **CERMINET**.
- After application, the surface should be protected from contact with water for at least 24 hours.
- It should not be applied in case of freezing risk or on overheated surfaces, under direct sunlight and in high winds.
- It is recommended to adhere 60 cm x 60 cm tiles up to a maximum height of 10 m on exterior facades. Please contact Koramic Technical Services Department for different applications.
- Do not apply directly on difficult surfaces such as metal, PVC, wood, cement-based chipboard etc.; consult technical service for solution.
- Do not apply on newly plastered or concrete surfaces before the curing process is completed.
- For applications to be made on large areas, necessary expansion joints should be allowed considering the thermal stress and mechanical loads that may occur on the surfaces and they should be filled with suitable **CERMITHANE** mastic or **CERMITAPE FPO** expansion profiles.
- Do not use the product if you observe any petrification after unpacking it.
- White coloured adhesives should be used for bonding light coloured and water-absorbent coating materials.
- In case of in wet areas such as bathroom, shower, WC, etc., waterproofing should be done with **CERMIPOOF SF/FF/FF PLUS** prior to tile application.

SAFETY INSTRUCTIONS

- As it is cement based, do not inhale and avoid of its contact with skin and eyes.
- It is recommended to use appropriate work equipment (gloves, goggles, mask, knee pads, etc.) during application of the product.
- For more detailed information please read the Material Safety Data Sheet (MSDS).

Note: Technical values and application instructions are valid under ambient temperature of 23°C with relative humidity 50% and they are the results of our tests and experience in accordance with international standards. Our company is not responsible for any errors that may occur if the instructions and recommendations specified in the technical data sheets are not followed.

CERMIX

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