

# CERMIJOINT 1-6 EXTRA

**CEMENT BASED,  
STANDARD PERFORMANCE JOINT FILLER**



Different color alternatives

- *Showing the color completely with its smooth surface*
- *Easy application and cleaning*
- *Abrasion resistant*
- *Cracking, non-collapsing*

## PRODUCT INFORMATION

### WHERE TO USE

• Ceramic, marble, natural stone, glass mosaic etc. joint of coating materials (between 1-6 mm) indoors it is suitable for filling applications.

### GENERAL FEATURES

**Structure :** High quality cement, filler, performance enhancer powder product containing polymer additives.  
**Color :** Different color alternatives  
**Density :**  $1.40 \pm 0,05 \text{ gr/cm}^3$

### TECHNICAL CHARACTERISTICS

**Water absorption (after 30 minutes):**  $\leq 5 \text{ g}$   
**Water absorption (after 240 minutes):**  $\leq 10 \text{ g}$   
**Moisture resistance:** good  
**Alkali resistance:** good  
**Acid resistance:** good (for  $\text{Ph} > 3$  acids)  
**Temperature resistance:**  $-30^\circ\text{C} - +70^\circ\text{C}$   
**Flexural strength:**  $\geq 2.5 \text{ MPa (N/mm}^2\text{)}$   
**Compressive strength:**  $\geq 15 \text{ MPa (N/mm}^2\text{)}$   
**Abrasion resistance:**  $\leq 2000 \text{ mm}^3$   
**Shrinkage value:**  $\leq 3 \text{ mm/m}$

(\*) These values are results of laboratory tests and they are performance values recorded 28 days after the finished applications. The values may vary because of different site conditions

### PACKAGING

• 20 kg kraft bag

### STANDARDS AND DOCUMENTS

- EN 13888 / CGI class
- G
- Public works pos. No. : 10.300.2232

### CONSUMPTION

		According to Joint Width Approximate Consumption (gr/m <sup>2</sup> )		
Tile Dimensions (cm)	Tile Thickness (mm)	2 mm	3 mm	5 mm
10x10	6	400	600	950
20x20	8	275	400	650
30x30	8	175	250	400
30x60	8	140	200	325
45x45	8	125	180	300
60x60	9	100	150	250

### STORAGE

- Maximum 10 kraft bags can be stacked on top of each other.
- Moisture-free, dry and protected against external weather conditions should be stocked in warehouses.
- Shelf life, under suitable storage conditions 1 year in kraft packages, 2 years in polyethylene packages.
- Opened packages should be kept tightly closed.



# CERMIJOINT 1-6 EXTRA

## APPLICATION

### APPLICATION PROCEDURE

**Mixing ratio:** 5.8-6.6 lt water for 20 kg powder product  
**Time to use the mixture (pot life):** 1 hour  
**Application temperature:** +5 °C - +35 °C  
**Recommended joint width:** 1-6 mm  
**Set time:** Minimum 24 hours (for light pedestrian traffic)

### SUBSTRATE PREPARATION

- Joint gaps are made of residues preventing adhesion, must be clean, completely empty and smooth.
- After the adhesive application, the recommended waiting time does not pass, grouting should not be applied.
- Joint gaps in highly absorbent ceramics, in high air temperature or in extremely windy environments should be moistened with clean water before application.



### APPLICATION

- 20 kg of **CERMIJOINT 1-6 EXTRA** should be added to 5.8-6.6 liters (29-33%) clean water slowly and mixed with a low-speed mixer until homogeneous.
- Let the mixture rest for 5 minutes, then apply. It is mixed again for 1-2 minutes before starting.
- The prepared mortar will not flow when it is taken on the trowel should be in consistency.
- The prepared **CERMIJOINT 1-6 EXTRA** should be spread on the surface and circular parallel and diagonal joint trowel with rubber sole joint gaps should be filled completely with movements. If the application is made only with parallel movements, the joint filler separation, deterioration and roughening on the surface of the material visible.
- The joint filling process should be continued in the same direction in which it was started. Excess filling joint mortar should be peeled off the surface and cleaned.
- Let the joint filler material dry and the surface when it starts to dull, under normal conditions after 10-15 minutes, the residues on the surface are cleaned with a damp sponge. It should be cleaned using circular movements.
- Before the time of the cleaning process, dirty or excessive done with a wet sponge; dusting on the surface of the product, moisture, color fluctuation, pinhole or collapse may cause such problems.

### RECOMMENDATIONS

- All tools used after the application should be washed with water.
- Jointed surfaces should be protected from sunlight, frost and rain for at least 24 hours.
- Before applying with highly absorbent, porous or stain sensitive coating materials, a preliminary test should be made and necessary precautions should be taken against staining.
- The use of bleach, lime remover, etc. abrasive general cleaning materials may cause damage to colored grouts.
- It should not be applied on frost-hazardous or corroded surfaces, under direct sun and in strong windy environments.
- Be very careful to add water to the product at the specified rate. Adding more or less water than specified may cause problems such as color fluctuation, cracking, dusting.
- If joint application is to be made in very hot, dry or windy weather, it is recommended to moisten the surface after 1-2 hours. This process will increase the final strength of the product.
- Products with petrification detected after opening should not be used.
- It is recommended to use **CERMIJOINT FLEX** for outdoor applications or for grouting of large sized coating materials.

### SAFETY INSTRUCTIONS

- It should not be inhaled, and eye contact should be avoided.
- It is recommended to use appropriate work equipment (gloves, goggles, mask, knee pads, etc.) during application of the product.
- For more detailed information please read the Material Safety Data Sheet (MSDS)

**Note:** Technical values and application instructions are valid under ambient temperature of 23°C with relative humidity 50% and they are the results of our tests and experience in accordance with international standards. Our company is not responsible for any errors that may occur if the instructions and recommendations specified in the technical data sheets are not followed.

**CERMIX**

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